



MANUFACTURING, INC.

ALUMINUM GRILLE DOORS
Model G



RESTRICT THE ACCESS, KEEP THE APPEAL.

R&S Grille Doors provide access restriction without limiting visibility, light or airflow.

They're ideal to secure parking structures and airports, protect store fronts and pharmacies, divide businesses and hallways, and many more applications.

- Standard Duty for openings up to 16' wide
- Heavy Duty for openings up to 24' wide
- High cycle curtain construction built to last
- Multiple mount options, two link patterns and a variety of finishes available to compliment any existing building

AVAILABLE FINISHES

Standard



Curtain, Footpiece & Guides
Mill Aluminum



Steel Brackets & Wall Angles
Black Paint

Optional



Curtain, Footpiece & Guides
Clear or Dark Bronze Anodized Aluminum



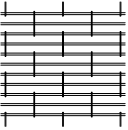
Steel Brackets & Wall Angles
Hot-Dip Galvanizing & Powder Coat

CONSTRUCTION

Curtain Construction

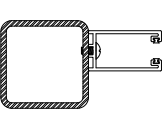


Standard Link Pattern

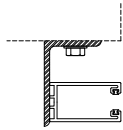


Optional Brick Pattern

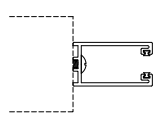
Guide Details



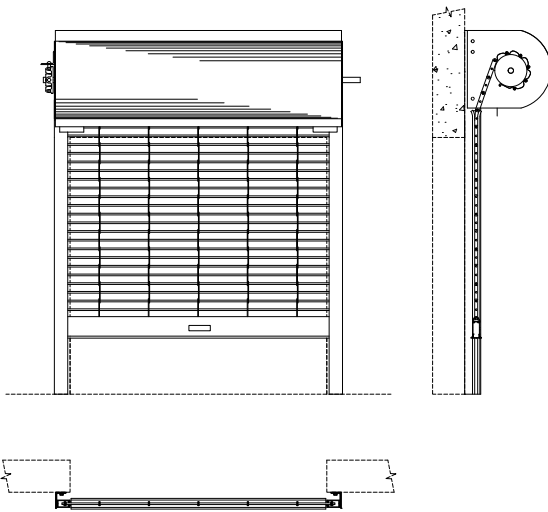
Tube Mount



Face Mount



Between-Jamb Mount



SPECIFICATIONS

Warranty

Two years or 20,000 cycles

Mounting

Tube Mount, Face Mount, or Between-Jamb Mount.

Operation

- Standard: Chain hoist or Motor prep
- Optional, 14' x 9' max: Push up
- Optional: Awning crank or Crank box

Curtain

Formed with horizontal rows of 5/16" aluminum rods spaced 1-3/4" apart and connected by vertical 3/4" aluminum links spaced 9" apart. Bottom of curtain is reinforced by an extruded aluminum tubular footpiece.

Guides

Extruded aluminum guides are bolted to structural steel wall angles. Guides are fitted with nylon pile wear strips.

Locking

Slidebolt locks with push-up or crank operation and chain lock with chain operation.

OPTIONS

Support Tubes

Measuring 4"x4" or 3"x3" support tubes are attached to floor and structure above to provide mounting for grille.

Sloped Bottom Section

For door openings on a slope.

Soffit Flange Cover

Measuring 5 1/2" wide affixed to footpiece bottom is used conceal slot required for above ceiling installations.

Cylinder Locks

Key or thumb-turn cylinder lock installed on footpiece for added security and convenience.

Hood Options

Galvanized steel or aluminum sheet metal is offered.

Fixed Grille Panels

Offered in situations where the opening is larger than the door.

High Cycle Construction

Offered under certain conditions to provide up to 150,000 operating cycles.

Tubular Motor Operator

Motors completely contained within the barrel can be provided for grilles up to 200 sq ft in limited usage applications. Only the manual crank override is visible outside the bracket.



R&S Manufacturing of Northern CA

800-221-3667

510-429-1788

R&S Manufacturing of Southern CA

800-350-3667

909-596-2090

R&S Manufacturing Oregon

800-359-4197

503-777-6370

www.rsdoorproducts.com